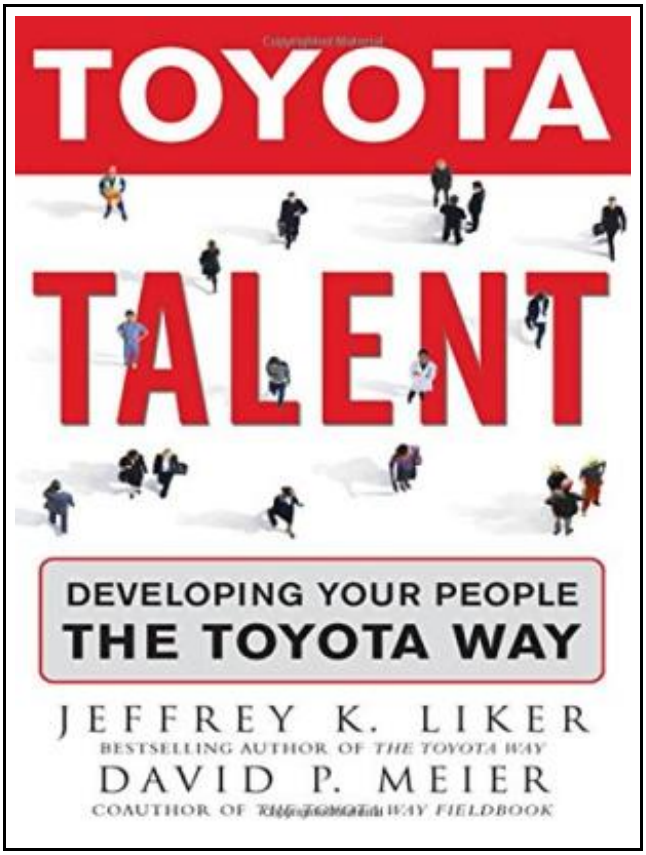
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(Letha Okuneva)

TOYOTA TALENT: DEVELOPING YOUR PEOPLE THE TOYOTA WAY

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