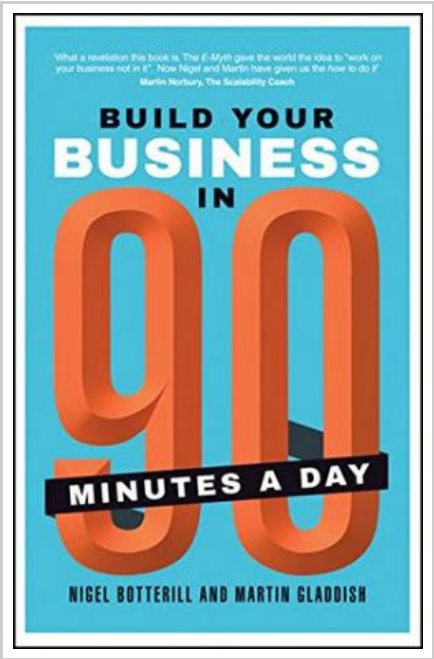


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Build Your Business in 90 Minutes a Day

By Nigel Botterill, Martin Gladdish

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